



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3195-041
Job Sheet 168505



Part No: D3195-041

Job Qty: 5 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/15/17

Job Tracking No:

Due Date: 12/15/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 05-11-08 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	12/14/17	12/14/17	0.00	0.00	Start Up Machining		SL
100	Bandsaw	5 pcs	12/14/17	12/14/17	0.00	0.07	Bandsaw1		SL
110	CNC Vertical Machining	5 pcs	12/14/17	12/14/17	0.33	2.37	HAAS 1		SL
120	QC	5 pcs	12/14/17	12/14/17	0.00	0.00	QC2		SL / F.K.
130	QC	5 pcs	12/14/17	12/14/17	0.00	0.00	QC8		9/17/12/14
140	HandFinish	5 pcs	12/14/17	12/14/17	0.00	0.22	HandFinish1		20/12-12-04 JSL
150	Powdercoat	5 pcs	12/14/17	12/14/17	0.00	0.10	Powdercoat3		BR 17-12-5
160	QC	5 pcs	12/14/17	12/14/17	0.00	0.00	QC3		38
170	Small Fab	5 pcs	12/15/17	12/15/17	0.00	0.83	Small Fab		FF 3-85
180	QC	5 pcs	12/15/17	12/15/17	0.00	0.00	QC5		38
190	Packaging	5 pcs	12/15/17	12/15/17	0.00	0.00	Packaging3		3-85
200	QC21-SA	5 Ea	12/15/17	12/15/17	0.00	0.00	QC21		17/12/11 JSL

Part Op 100 - Cut blanks: (0.75" x 2.00") x 3.60" long

Descriptions: 110 - Machine D3195-1 as per Folio FA334 and Dwg D3195 Identify as D3195-1

150 - START TIME: 7:30 A.T. 8:00 FINISH: 8:00 M136370

170 - 1-Lightly Sand bonding surface 2-Bond D3195-5 into D3195-1 as per Dwg D3195 A/RContact

Cement M138615

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3195-5	5	2	0	0
170-Small Fab	M6061T6B0.75X02.000	2	44	0	0

Part Specifications

Specifications could not be found.

Plex 11/15/17 4:07 PM dart.poulin.mario

1.5
FM137175.80

5013906

D3195-5 — B 158817 ①

D3195-5 — 5018385 ④

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																	
Description Work Order Deviation		Disposition																																			
Job No: 168505 Mfg Date: 11/26/17 Start up Operation D3195-041 Revision: Operation: Change No:		PART NO: Revision: Operation: Change No:																																			
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